

Date
UserThursday, 16/08/2007 10:31:28 AM
Linda Lacelle

Process Sheet

58/17

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34008
 Estimate Number : 10718
 P.C. Number : *N/A*
 This Issue : 16/08/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : PURCHASED PARTS
 Previous Run : 29939
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]*
 Comment : Est Rev:A 04.05.13 New Issue KJ/DS

Drawing Name : BEARING
 Part Number : D3284011
 Drawing Number : D3284 REV A
 Project Number : N/A
 Drawing Revision : A
 Material : *N/A*
 Due Date : 31/08/2007

Qty: *7* Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4373* to Eagle Copters

Order P/N: 205-060-101-001

Certificate of Conformity is required

*C207/08/116**(10)*

2.0 205060101001 bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Bearing

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

1-Receive & Inspect For Transit Damage
 Ensure certificate of conformity is attached

INSPECT WORK TO CURRENT STEP

4.0 QC5



Comment: INSPECT WORK TO CURRENT STEP

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *5781**C27/5/13**(7)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 07/09/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 16/08/2007 10:31:28 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BEARING

Job Number: 34008

Part Number: D3284011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



⑦

Comment: FINAL INSPECTION/W/O RELEASE

17/09/13

Job Completion



17/09/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED
04-05-17 *[Signature]*

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
<i>→</i> D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

w/01 34008

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Eagle Copters Maintenance Ltd

823 McTavish Road, NE Calgary, Alberta T2E 7G9

TCCA AMO Approval No. 6-81

LOT #: LT-07-012789

Sold To: SO07-02086.002

Sold Date: 9/11/2007 9:23:01PM

Part No: 205-060-101-001

Description: ROD END

Serial No:

Condition: New

Qty Sold: 7.00

Cure Date:

Manufacturer: Bell Helicopter (Manufacturer)

	Cycles	Hours
Total Time:		0.0

TSO:

Details of work performed/reason for removal

Receiving Inspection

Additional work to be performed upon installation

The maintenance described has been performed in accordance
with the applicable standards of airworthiness

September 11, 2007

Inspector

Lic. No./Stamp

Eagle	39
6-31	

Maintenance Release

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: September 11, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

Shipment number: **SH#-004608**

Manifest number:

Ship To: **Dart Aerospace Ltd.**

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: **FED EX**

Carrier Terms:

Waybill: **7908 2593 9074**

Shipping Instructions: **do not wait for back order to ship.**

Phone: **613) 632-3336**

Customer P.O. Number: **P000004373**

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	047-140-252-005	BEARING, ROD END	Shipping Area	38	Each		LT-07-012788

Sales Order Number: **SO07-02086.001**

Eagle PO Number **PO-07-002636.1**

Comments

2	205-060-101-001	ROD END	Shipping Area	7	Each		LT-07-012789
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Sales Order Number: **SO07-02086.002**

Eagle PO Number **PO-07-002636.2**

Comments

Sales Order Number **2007002086**

Parts on Back Order

Customer **Dart Aerospace Ltd.**

Part Number	Part Description	Qty Sold	BackOrder Qty
047-140-252-005	BEARING, ROD END	40.00	2.00
205-060-101-001	ROD END	10.00	3.00

* End of Report *

GS 07/09/12

>> denotes that the Packing Slip line item has already been printed.

Eagle_PackingSlip.rpt

Form 9727 v109